

Ravamid® R210 FR10 V0

Polyamide 66

Ravago Group

Message:

Halogen free, FR V0 flame retardant PA6.6 compound

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
	Halogen Free		
Physical	Nominal Value	Unit	Test Method
Density	1.17	g/cm ³	ISO 2781
Molding Shrinkage			ISO 294-4
Across Flow	1.2	%	
Flow	1.2	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3300	MPa	ISO 527-2
Tensile Stress (Yield)	80.0	MPa	ISO 527-2
Tensile Strain (Break)	4.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	5.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	230	°C	ISO 75-2/B
1.8 MPa, Unannealed	85.0	°C	ISO 75-2/A
Vicat Softening Temperature	230	°C	ISO 306/A120
Melting Temperature	260 to 265	°C	
Flammability	Nominal Value	Unit	Test Method
Flame Rating ¹ (1.60 mm)	V-0		Internal Method
Glow Wire Flammability Index (3.00 mm)	960	°C	IEC 60695-2-12
NOTE			
1.	UL94 internally tested		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

