

Hostaform® C 9021 TF XAP²™

Acetal (POM) Copolymer

Celanese Corporation

Message:

Chemical abbreviation according to ISO 1043-1: POM

Molding compound ISO 9988- POM-K, M-GNS, 2-2

POM copolymer

Injection molding type, modified with PTFE; good

chemical resistance to solvents, fuel and strong alkalis as well as good hydrolysis resistance; high resistance to thermal and oxidative degradation; for sliding combinations with very low coefficient of friction.

Reduced emission grade. Emissions according to VDA 275 < 5 mg/kg

Burning rate ISO 3795 and FMVSS 302 < 100 mm/min for a thickness more than 1 mm.

Ranges of applications: For sliding combinations with very low coefficient of friction.

FMVSS = Federal Motor Vehicle Safety Standard (USA)

Preliminary data sheet

General Information			
Additive	PTFE lubricant		
Features	Low friction coefficient		
	Solvent resistance		
	Good chemical resistance		
	alkali resistance		
	Fuel resistance		
	Hydrolysis resistance		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Resin ID (ISO 1043)	POM		
Physical	Nominal Value	Unit	Test Method
Density	1.51	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	6.00	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Vertical flow direction	1.7	%	ISO 294-4
Flow direction	2.0	%	ISO 294-4
Water Absorption (Saturation, 23°C)	0.65	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2350	MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	47.0	MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	7.0	%	ISO 527-2/1A/50
Nominal Tensile Strain at Break	16	%	ISO 527-2/1A/50

Tensile Creep Modulus			ISO 899-1
1 hr	2000	MPa	ISO 899-1
1000 hr	1150	MPa	ISO 899-1
Flexural Modulus (23°C)	2250	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	4.0	kJ/m ²	ISO 179/1eA
23°C	4.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	60	kJ/m ²	ISO 179/1eU
23°C	60	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	98.0	°C	ISO 75-2/A
Melting Temperature ¹	166	°C	ISO 11357-3
CLTE - Flow	1.1E-4	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms · cm	IEC 60093
Dielectric Strength	33	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
100 Hz	3.70		IEC 60250
1 MHz	3.70		IEC 60250
Dissipation Factor			IEC 60250
100 Hz	2.0E-3		IEC 60250
1 MHz	8.0E-3		IEC 60250
Comparative Tracking Index	600	V	IEC 60112
Injection	Nominal Value	Unit	
Drying Temperature	100 - 120	°C	
Drying Time	3.0 - 4.0	hr	
Suggested Max Moisture	0.15	%	
Hopper Temperature	20.0 - 30.0	°C	
Rear Temperature	170 - 180	°C	
Middle Temperature	180 - 190	°C	
Front Temperature	190 - 200	°C	
Nozzle Temperature	190 - 210	°C	
Processing (Melt) Temp	190 - 210	°C	
Mold Temperature	80.0 - 120	°C	
Injection Pressure	60.0 - 120	MPa	
Injection Rate	Slow		
Holding Pressure	60.0 - 120	MPa	
Back Pressure	0.00 - 2.00	MPa	

Injection instructions

Manifold Temperature: 190 to 210°C Zone 4 Temperature: 190 to 210°C Feed Temperature: 60 to 80°C

NOTE

1. 10°C/min

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