

ALTECH® PA6 A 2030/320.01 GF30 UV

Polyamide 6
ALBIS PLASTIC GmbH

Message:

ALTECH®PA6 A 2030/320.01 GF30 UV is a polyamide 6 (nylon 6) product, which contains a 30% glass fiber reinforced material. It can be processed by injection molding and is available in North America, Europe or the Asia-Pacific region.

Features include:

- Comply with REACH standard
- ROHS certification
- heat stabilizer
- excellent release agent
- UV stability

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	heat stabilizer		
	UV stabilizer		
Features	Thermal Stability		
	Good demoulding performance		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.38	g/cm ³	ISO 1183
Moisture - Karl Fischer	0.10	%	ISO 15512
Relative Viscosity ¹	2.80		ISO 307
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9500	MPa	ISO 527-2
Tensile Stress (Break)	160	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Flexural Modulus	9000	MPa	ISO 178
Flexural Stress	240	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	8.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength	55	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	210	°C	ISO 75-2/A
Vicat Softening Temperature	212	°C	ISO 306/B50
Injection	Nominal Value	Unit	Test Method
Drying Temperature - Desiccant Dryer	80	°C	

Drying Time - Desiccant Dryer	2.0 - 12	hr
Processing (Melt) Temp	270 - 290	°C
Mold Temperature	80 - 100	°C

NOTE

1. m-Cresol, c=10g/ml

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

