

Panlite® LS-2250

Polycarbonate

TEIJIN LIMITED

Message:

Frictional wear resistant grade

General Information			
UL YellowCard	E50075-241815	E244324-101516719	
Features	Good Mold Release		
	Good Wear Resistance		
	Low Viscosity		
Uses	Industrial Applications		
Appearance	Opaque		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.26	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow : 4.00 mm	0.50 to 0.70	%	
Flow : 4.00 mm	0.50 to 0.70	%	
Water Absorption (23°C, 24 hr)	0.17	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2/1
Tensile Stress			ISO 527-2/50
Yield	50.0	MPa	
Break	50.0	MPa	
Tensile Strain			ISO 527-2/50
Yield	6.0	%	
Break	110	%	
Flexural Modulus ¹	2200	MPa	ISO 178
Flexural Stress ²	80.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	25	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	139	°C	ISO 75-2/B
1.8 MPa, Unannealed	130	°C	ISO 75-2/A
Vicat Softening Temperature	141	°C	ISO 306/B50

CLTE			ISO 11359-2
Flow	7.0E-5	cm/cm/°C	
Transverse	7.0E-5	cm/cm/°C	
RTI Elec (1.50 mm)	115	°C	UL 746
RTI Imp (1.50 mm)	105	°C	UL 746
RTI Str (1.50 mm)	105	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Electric Strength ³	32	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
100 Hz	3.00		
1 MHz	3.00		
Dissipation Factor			IEC 60250
100 Hz	1.0E-3		
1 MHz	9.0E-3		
Comparative Tracking Index	300	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	V-2		UL 94
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		
3.	short time test		

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