

Chemlon® 100 W

Polyamide 66

Teknor Apex Company (Chem Polymer)

Message:

Chemlon® 100 W is a Polyamide 66 (Nylon 66) material. It is available in Asia Pacific, Europe, or North America for injection molding. Primary attribute of Chemlon® 100 W: Flame Rated.

General Information			
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.16	g/cm ³	ASTM D792
Molding Shrinkage - Flow	1.2 to 1.8	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	93.1	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	4.5	%	
Break	7.0	%	
Flexural Modulus	3100	MPa	ASTM D790
Flexural Strength	117	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	64	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	107	°C	ASTM D648
Melting Temperature	257	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+18	ohms · cm	ASTM D257
Dielectric Strength (3.00 mm)	17	kV/mm	ASTM D149
Comparative Tracking Index (CTI)	600	V	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.749 mm)	V-2		UL 94
Oxygen Index	28	%	ASTM D2863
FMVSS Flammability	PASSES		FMVSS 302
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	25	%	
Rear Temperature	241 to 254	°C	
Middle Temperature	257 to 271	°C	
Front Temperature	263 to 279	°C	

Nozzle Temperature	263 to 282	°C
Processing (Melt) Temp	263 to 282	°C

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Recommended distributors for this material

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