Tenite[™] Propionate 307E4000018 Clear, Trsp

Cellulose Acetate Propionate

Eastman Chemical Company

Message:

Tenite[™] cellulosic plastics are noted for their excellent balance of properties - toughness, hardness, strength, surface gloss, clarity, and a warm feel. The mechanical properties if Tenite[™] cellulosic plastics differ with plasticizer levels. Lower plasticizer content yields a harder surface, higher heat resistance, greater rigidity, higher tensile strength, and better dimensional stability. Higher plasticizer content increases impact strength. Tenite[™] cellulosic plastics are available in natural, clear, selected ambers or smoke transparents and black translucent. Color concentrates are available in let-down ratios from 10:1 to 40:1. Tenite[™] Cellulosic Acetate Propionate 307-18 has a plasticizer level of 18%.

General Information				
Additive	Plasticizer (18%)			
Features	Good Strength			
	Good Toughness			
	High Clarity			
	High Gloss			
	High Hardness			
	Plasticized			
	Renewable Resource Content			
	Soft			
Uses	Eyeglasses			
Appearance	Amber			
	Black			
	Clear/Transparent			
	Natural Color			
Forms	Pellets			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.19	g/cm³	ASTM D792	
Molding Shrinkage - Flow	0.20 to 0.60	%	ASTM D955	
Water Absorption (23°C, 24 hr)	1.4	%	ASTM D570	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (R-Scale, 23°C)	55		ASTM D785	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength			ASTM D638	
Yield, 23°C	22.1	MPa		
Break, 23°C	27.6	MPa		
Tensile Elongation (Break, 23°C)	35	%	ASTM D638	
Flexural Modulus (23°C)	1170	MPa	ASTM D790	
Flexural Strength (Yield, 23°C)	29.0	MPa	ASTM D790	

Notched Izod ImpactASTM D256-40°C110//m23°C520//mThermalNominal ValueUnitTest Method0.eflection Temperature Under Load 1'C	
23°C 520 //m Thermal Nominal Value Unit Test Method Deflection Temperature Under Load ¹ 7.0 °C	
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NOTE	
NOTE	
Conditioned 4 hours at 70°C1.(158°F)	
Conditioned 4 hours at 70°C 2. (158°F)	
3. Range: 0.17 to 0.33	

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