

# RTP 178 HB

Polypropylene

RTP Company

Message:

Glass Fiber - Mineral - Chemically Coupled - UL94 HB

General Information			
UL YellowCard	E84658-251565		
Filler / Reinforcement	Glass\Mineral,45% Filler by Weight		
Features	Chemically Coupled		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.40 to 0.80	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.030	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4830	MPa	ASTM D638
Tensile Strength	50.3	MPa	ASTM D638
Tensile Elongation (Yield)	3.5 to 4.5	%	ASTM D638
Flexural Modulus	4140	MPa	ASTM D790
Flexural Strength	79.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	430	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	154	°C	
1.8 MPa, Unannealed	138	°C	
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	191 to 232	°C	
Mold Temperature	32.2 to 65.6	°C	
Injection Pressure	68.9 to 103	MPa	

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Recommended distributors for this material

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