

SABIC® PP 571P

Polypropylene Homopolymer
Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® PP 571P is a higher flow material typically used in extrusion applications like sheet and thermoforming. This grade combines higher mfi and high stiffness.

SABIC® PP 571P is typically used in off line thermoforming processes. The higher mfi is seen by our customers as advantages as they can run faster and have better wall thickness control of the sheet. These advances are then extrapolated to the forming step of the process. Other application that could be thought of are blister packaging where very thin packaging is required. The higher mfi makes it easier to run thinner sheet.

This grade is characterized by excellent gloss and good surface hardness. Typical applications are sanitary, closures with and without integral hinges. The product mentioned herein is in particular not tested and therefore not validated for use in pharmaceutical/medical applications.

General Information			
UL YellowCard	E111275-306885		
Features	High Flow		
	High Gloss		
	High Hardness		
	High Stiffness		
	Homopolymer		
	Medium Isotactic		
Uses	Wide Molecular Weight Distribution		
	Closures		
	Packaging		
	Sanitary Products		
	Sheet		
	Thermoforming Applications		
UL File Number	E111275		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		
	Sheet Extrusion		
	Thermoforming		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.905	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	5.7	g/10 min	ASTM D1238, ISO 1133
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	112		ASTM D785
Shore Hardness (Shore D)	69		ISO 868

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
1% Secant ¹	1800	MPa	ASTM D638
--	1700	MPa	ISO 527-2/1A/1
Tensile Strength			
Yield ²	37.0	MPa	ASTM D638
Yield	37.0	MPa	ISO 527-2/1A/50
Tensile Elongation			
Yield ³	8.0	%	ASTM D638
Yield	8.0	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.0	kJ/m ²	ISO 179/1eA
Notched Izod Impact			
23°C	25	J/m	ASTM D256A
23°C	3.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	90.0	°C	ASTM D648
0.45 MPa, Unannealed ⁴	85.0	°C	ISO 75-2/Bf
1.8 MPa, Unannealed	60.0	°C	ASTM D648
1.8 MPa, Unannealed ⁵	55.0	°C	ISO 75-2/ Af
Vicat Softening Temperature			
--	154	°C	ASTM D1525, ISO 306/A120 ⁶
--	95.0	°C	ASTM D1525, ISO 306/B120 ⁷
NOTE			
1.	1.0 mm/min		
2.	50 mm/min		
3.	50 mm/min		
4.	testbar 80*10*4mm		
5.	testbar 80*10*4mm		
6.	Rate B (120°C/h), Loading 1 (10 N)		
7.	Rate B (120°C/h), Loading 2 (50 N)		

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