

Stylac™ IX700

Acrylonitrile Butadiene Styrene
Asahi Kasei Chemicals Corporation

Message:

Stylac™ IX700 is an Acrylonitrile Butadiene Styrene (ABS) product. It is available in Africa & Middle East, Asia Pacific, or Europe.
Characteristics include:
Chemical Resistant
Impact Resistant

General Information			
UL YellowCard	E171626-586427		
Features	Good Chemical Resistance High Impact Resistance		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.06	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	5.8	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	6.06	cm³/10min	ISO 1133
Molding Shrinkage - Flow	0.40 to 0.60	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 2.50 mm)	91		
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	40.5	MPa	ISO 527-2/50
Flexural Modulus ¹	1900	MPa	ISO 178
Flexural Stress ²	65.5	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	34	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	79.5	°C	ISO 75-2/A
Vicat Softening Temperature	96.8	°C	ISO 306/B
Ball Pressure Test ³	90	°C	EMAC
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		
3.	Registered Number: B-2428		

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