

Exelene® LLDPE 1800

Linear Low Density Polyethylene

Montachem International, Inc.

Message:

Exelene® LLDPE 1800 is a Linear Low Density Polyethylene product. It can be processed by blown film or film extrusion and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of Exelene® LLDPE 1800 include bags/liners, coating applications, film and food contact applications.

Characteristics include:

Antioxidant

Food Contact Acceptable

Octene Comonomer

General Information			
Additive	Antioxidant		
Features	Antioxidant		
	Food Contact Acceptable		
	Octene Comonomer		
Uses	Film		
	Laminates		
	Liners		
Agency Ratings	FDA 21 CFR 177.1520(c) 2.1		
Processing Method	Blown Film		
	Film Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.922	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	1.0	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
Secant Modulus ¹			ASTM D882A
2% Secant, MD	172	MPa	
2% Secant, TD	214	MPa	
Tensile Strength ²			ASTM D882A
MD : Yield	11.0	MPa	
TD : Yield	12.1	MPa	
MD : Break	51.4	MPa	
TD : Break	37.2	MPa	
Tensile Elongation ³			ASTM D882A
MD : Break	520	%	
TD : Break	670	%	

Dart Drop Impact ⁴ (970 μm)	210	g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD	260	g	
TD	640	g	
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	122	°C	DSC
Optical	Nominal Value	Unit	Test Method
Opacity	10	%	ASTM D1003
NOTE			
1.	5.1 mm/min		
2.	510 mm/min		
3.	510 mm/min		
4.	F50		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

