

LNP™ THERMOCOMP™ JF006E compound

Polyethersulfone

SABIC Innovative Plastics

Message:

LNP THERMOCOMP JF006E is a compound based on Polyethersulfone resin containing 30% Glass Fiber. Added features of this material include: Easy Molding.

Also known as: LNP* THERMOCOMP* Compound JF-1006 EM

Product reorder name: JF006E

General Information			
UL YellowCard	E121562-101283894		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Good Moldability		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.60	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow : 24 hr	0.30 to 0.50	%	
Across Flow : 24 hr	0.60 to 0.80	%	
Water Absorption (24 hr, 50% RH)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
Break	139	MPa	ASTM D638
Break	145	MPa	ISO 527-2
Tensile Elongation			
Break	2.6	%	ASTM D638
Break	1.9	%	ISO 527-2
Flexural Modulus			
--	8910	MPa	ASTM D790
--	9700	MPa	ISO 178
Flexural Strength			
--	186	MPa	ASTM D790
--	209	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	80	J/m	ASTM D256
23°C ¹	8.9	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	530	J/m	ASTM D4812
23°C ²	40	kJ/m ²	ISO 180/1U

Instrumented Dart Impact (23°C, Energy at Peak Load)	7.00	J	ASTM D3763
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, Unannealed, 3.20 mm	213	°C	ASTM D648
1.8 MPa, Unannealed, 64.0 mm Span ³	213	°C	ISO 75-2/Af
Injection	Nominal Value	Unit	
Drying Temperature	121 to 149	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.050	%	
Rear Temperature	343 to 354	°C	
Middle Temperature	360 to 371	°C	
Front Temperature	371 to 382	°C	
Processing (Melt) Temp	354 to 371	°C	
Mold Temperature	138 to 149	°C	
Back Pressure	0.344 to 0.689	MPa	
Screw Speed	60 to 100	rpm	
NOTE			
1.	80*10*4		
2.	80*10*4		
3.	80*10*4 mm		

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Recommended distributors for this material

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