

RTP 1305

Polyphenylene Sulfide

RTP Company

Message:

Glass Fiber - UL94 V-0

General Information			
UL YellowCard	E84658-251522		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.58	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 to 0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570
Moisture Content	0.040	%	
Primary Additive	30	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	122		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13100	MPa	ASTM D638
Tensile Strength	152	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 to 2.0	%	ASTM D638
Flexural Modulus	12400	MPa	ASTM D790
Flexural Strength	200	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	91	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	430	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	266	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms · cm	ASTM D257
Dielectric Strength ¹ (in Oil)	14	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.50		ASTM D150
Dissipation Factor (1 MHz)	1.0E-3		ASTM D150
Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm)	V-0		UL 94
Injection	Nominal Value	Unit	

Drying Temperature	149	°C
Drying Time	6.0	hr
Processing (Melt) Temp	307 to 329	°C
Mold Temperature	135 to 177	°C
Injection Pressure	68.9 to 103	MPa

NOTE

1. Method A (Short-Time)

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