

Monprene® CP-39040D XRD (PRELIMINARY DATA)

Thermoplastic Elastomer

Teknor Apex Company

Message:

Telcar® TL-86-K986T-98 is a thermoplastic elastomer (TPE) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is extrusion or injection molding.

Typical application areas include:

Automotive Industry

engineering/industrial accessories

General Information			
Uses	Blow molding applications Washer Weather-resistant sealing strip Application in Automobile Field Car interior parts Automotive exterior parts Car exterior decoration General		
Appearance	Translucent		
Forms	Particle		
Processing Method	Extrusion Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.918	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	48		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Flexural Modulus	276	MPa	ASTM D790
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Break)	20.7	MPa	ASTM D412
Tensile Elongation (Break)	550	%	ASTM D412
Injection	Nominal Value	Unit	
Rear Temperature	171 - 193	°C	
Middle Temperature	177 - 199	°C	

Front Temperature	182 - 204	°C
Nozzle Temperature	188 - 210	°C
Processing (Melt) Temp	188 - 210	°C
Mold Temperature	25.0 - 65.6	°C
Injection Pressure	1.38 - 6.89	MPa
Injection Rate	Moderate-Fast	
Back Pressure	0.172 - 0.345	MPa
Screw Speed	50 - 100	rpm
Cushion	3.81 - 25.4	mm
Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	166 - 188	°C
Cylinder Zone 2 Temp.	171 - 193	°C
Cylinder Zone 3 Temp.	177 - 199	°C
Cylinder Zone 5 Temp.	182 - 204	°C
Die Temperature	190 - 210	°C
Extrusion instructions		

螺杆转速30 - 100 rpm

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Recommended distributors for this material

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