

POLYfill PP CIP6015F VTUV

Polypropylene

Polykemi AB

Message:

Mineral reinforced Heat & UV stabilised

General Information			
Filler / Reinforcement	Mineral, 15% Filler by Weight		
Additive	Heat Stabilizer		
	UV Stabilizer		
Features	Heat Stabilized		
Physical	Nominal Value	Unit	Test Method
Density	1.00	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	6.0	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.90 to 1.1	%	
Flow	0.90 to 1.1	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	24.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	7.0	%	
Break	55	%	
Flexural Modulus (23°C)	1800	MPa	ISO 178
Flexural Stress	37.0	MPa	ISO 178
Scratch Resistance - 10 N Fine Structure	0.120	dL	ISO 1518/D65
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	4.0	kJ/m ²	
23°C	20	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-20°C	No Break		
23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	123	°C	ISO 75-2/B
1.8 MPa, Unannealed	66.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	139	°C	ISO 306/A50

--	63.0	°C	ISO 306/B50
CLTE - Flow	6.0E-5 to 8.0E-5	cm/cm/°C	Internal Method
NOTE			
1.	120°C/hr		

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