

ESTOPLAST XU 6435BB11

Polyamide 66

Ester Industries Ltd.

Message:

Polyamide 66 - Mineral and Glass Fiber Reinforcement, 35%

Automotive: Power train, Exterior trim, interior trim, Electrical components and connectors

Electrical & Electronic: Low voltage switch gear/power distribution, Lighting, Power connectors , MCB,

General Information			
Filler / Reinforcement	Glass \mineral, 35% filler by weight		
Additive	demoulding		
	Flame retardancy		
Features	Halogenated		
	Good demoulding performance		
	Flame retardancy		
Uses	Lighting Applications		
	Electrical/Electronic Applications		
	Connector		
	Application in Automobile Field		
	Car interior equipment		
	Car exterior decoration		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.71	g/cm ³	ASTM D792
Water Absorption			ISO 62
Saturated, 23°C	5.0	%	ISO 62
Equilibrium, 23°C, 50% RH	1.7	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	125	MPa	ASTM D638
Tensile Elongation (Break)	3.1	%	ASTM D638
Flexural Strength	190	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	60	J/m	ASTM D256A
Unnotched Izod Impact	440	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648

0.45 MPa, not annealed	175	°C	ASTM D648
1.8 MPa, not annealed	160	°C	ASTM D648
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.5 mm)	V-0		UL 94
Glow Wire Flammability Index			IEC 60695-2-12
1.2 mm	960	°C	IEC 60695-2-12
3.0 mm	960	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	85 - 90	°C	
Drying Time	3.0 - 4.0	hr	
Rear Temperature	275 - 285	°C	
Middle Temperature	285 - 295	°C	
Nozzle Temperature	270 - 280	°C	
Processing (Melt) Temp	275 - 285	°C	
Mold Temperature	55 - 80	°C	

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