

Rilsan® AUM 30 T6LD

Polyamide 12

Arkema

Message:

Rilsan® AUM 30 T6LD is a Polyamide 12 (Nylon 12) product filled with filler. It can be processed by injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America.

Characteristics include:

- Good UV Resistance
- Heat Stabilizer
- Mold Release Agent

General Information	
Filler / Reinforcement	Filler
Additive	Heat Stabilizer
	Mold Release
Features	Good UV Resistance
	Heat Stabilized
Forms	Pellets
Processing Method	Injection Molding
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)
	Secant Modulus vs. Strain (ISO 11403-1)
	Shear Modulus vs. Temperature (ISO 11403-1)
	Viscosity vs. Shear Rate (ISO 11403-2)

Physical	Dry	Conditioned	Unit	Test Method
Density	1220	1220	kg/m ³	ISO 1183 ¹
Melt volume-flow rate (235°C/2.16 kg)	71.0	--	cm ³ /10min	ISO 1133 ²
Water Absorption (Saturation)	1.2	--	%	ISO 62 ³
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile modulus	2040	1720	MPa	ISO 527-2 ⁴
Tensile Stress (Yield)	42.0	39.0	MPa	ISO 527-2 ⁵
Tensile Strain (Yield)	5.0	6.0	%	ISO 527-2 ⁶
Nominal strain at break	24	32	%	ISO 527-2 ⁷
Impact	Dry	Conditioned	Unit	Test Method
Charpy notched impact strength				ISO 179/1eA ⁸
-30°C	5.00	5.00	kJ/m ²	
23°C	5.00	6.00	kJ/m ²	
Charpy impact strength				ISO 179/1eU ⁹

-30°C	44.0	49.0	kJ/m ²	
23°C	38.0	50.0	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				ISO 75-2 ¹⁰
0.45 MPa	155	--	°C	
1.8 MPa	60.0	--	°C	
Vicat Softening Temperature (50°C/h, B (50N))	160	--	°C	ISO 306 ¹¹
Melting Temperature ¹²	178	--	°C	ISO 11357-3 ¹³
CLTE - Flow	7.0E-5	--	cm/cm/°C	ISO 11359-2 ¹⁴
Electrical	Dry	Conditioned	Unit	Test Method
Surface resistivity	--	1.0E+13	ohms	IEC 60093 ¹⁵
Volume resistivity	--	1.0E+11	ohms·m	IEC 60093 ¹⁶
Electric strength	--	40	kV/mm	IEC 60243-1 ¹⁷
Relative Permittivity				IEC 60250 ¹⁸
100 Hz	5.00	--		
1 MHz	3.00	--		
Dissipation Factor				IEC 60250 ¹⁹
100 Hz	0.13	--		
1 MHz	0.034	--		
Comparative tracking index	--	600		IEC 60112 ²⁰
Flammability	Dry	Conditioned	Unit	Test Method
Burning Behav. at 1.6mm nom. thickn. (1.60 mm)	HB	--		ISO 1210 ²¹
Burning Behav. at thickness h (3.20 mm)	HB	--		ISO 1210 ²²
NOTE				
1.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
2.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
3.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
4.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
5.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
6.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			

7.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
8.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
9.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
10.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
11.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
12.	10 °C/min
13.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
14.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
15.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
16.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
17.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
18.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
19.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
20.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
21.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
22.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.

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