

RTP 905 Z

Polysulfone
RTP Company

Message:
Glass Fiber - FDA Compliant Ingredients

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.46	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10	%	ASTM D955
Moisture Content	0.15	%	
Primary Additive	30	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	123		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8270	MPa	ASTM D638
Tensile Strength	107	MPa	ASTM D638
Tensile Elongation (Yield)	2.1	%	ASTM D638
Flexural Modulus	8270	MPa	ASTM D790
Flexural Strength	152	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	380	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	188	°C	
1.8 MPa, Unannealed	182	°C	
CLTE			ASTM E831
Flow	2.2E-5	cm/cm/°C	
Transverse	9.0E-5	cm/cm/°C	
Thermal Conductivity ¹	0.30	W/m/K	ASTM E1530
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+12	ohms · cm	ASTM D257
Dielectric Strength ² (in Oil)	17	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.60		ASTM D150
Dissipation Factor (1 MHz)	5.0E-3		ASTM D150
Arc Resistance	100	sec	ASTM D495

Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	135	°C	
Drying Time	4.0	hr	
Dew Point	-31.7	°C	
Processing (Melt) Temp	332 to 371	°C	
Mold Temperature	93.3 to 149	°C	
Injection Pressure	68.9 to 124	MPa	
NOTE			
1.	Through-plane		
2.	Method A (Short-Time)		

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