

Sindustris POM N128LD

Acetal (POM) Homopolymer

Sincerity Australia Pty Ltd.

Message:

Sindustris POM N128LD is an Acetal (POM) Homopolymer material. It is available in Asia Pacific for injection molding.

Important attributes of Sindustris POM N128LD are:

Flame Rated

Chemical Resistant

Typical applications include:

Audio/Video

Business/Office Goods

Printing Applications

General Information			
Features	Good Chemical Resistance		
Uses	Business Equipment		
	Printer Parts		
	Video Equipment		
UL File Number	E306922		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	27	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	1.8 to 2.1	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	82		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm)	61.8	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	55	%	ASTM D638
Flexural Modulus ³ (6.40 mm)	2600	MPa	ASTM D790
Flexural Strength ⁴ (6.40 mm)	91.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 6.40 mm)	59	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 6.40 mm	110	°C	
1.8 MPa, Unannealed, 6.40 mm	160	°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	ASTM D257
Volume Resistivity (23°C)	1.0E+14	ohms · cm	ASTM D257
Dielectric Strength (23°C, 1.00 mm)	24	kV/mm	ASTM D149

Dissipation Factor (1 MHz)	3.8E-4	ASTM D150	
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.710 mm	HB		
1.50 mm	HB		
3.00 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 110	°C	
Drying Time	3.0 to 6.0	hr	
Suggested Max Moisture	0.10	%	
Rear Temperature	160 to 180	°C	
Middle Temperature	180 to 200	°C	
Front Temperature	190 to 200	°C	
Nozzle Temperature	190 to 200	°C	
Processing (Melt) Temp	190 to 200	°C	
Mold Temperature	60.0 to 80.0	°C	
Back Pressure	4.02 to 8.04	MPa	
Screw Speed	50 to 100	rpm	
NOTE			
1.	10 mm/min		
2.	10 mm/min		
3.	2.8 mm/min		
4.	2.8 mm/min		

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