

TYNEP® P4308

Polybutylene Terephthalate

Tyne Plastics LLC.

Message:

TYNEP® P4308 is a Polybutylene Terephthalate (PBT) material filled with 30% glass fiber. It is available in North America.

Important attributes of TYNEP® P4308 are:

Impact Modified

Impact Resistant

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Impact Modifier		
Features	Good Impact Resistance		
	Impact Modified		
Appearance	Natural Color		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.25	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.20 to 0.40	%	ASTM D955
Water Absorption (24 hr)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	110	MPa	ASTM D638
Tensile Elongation (Yield)	2.0	%	ASTM D638
Flexural Modulus	6890	MPa	ASTM D790
Flexural Strength	172	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	130	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	750	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	221	°C	
1.8 MPa, Unannealed	204	°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	7.5E+16	ohms · cm	ASTM D257
Dielectric Strength (1.57 mm, in Air)	27	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.50		ASTM D150
Dissipation Factor (1 MHz)	0.020		ASTM D150

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