

Polimid B 25 GF V0A TR1

Polyamide 6

Poliblend S.p.a.

Message:

Polimid B 25 GF V0A TR1 is a Polyamide 6 (Nylon 6) material filled with 25% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, or Latin America. Primary attribute of Polimid B 25 GF V0A TR1: Flame Rated.

General Information			
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Additive	Halogen		
Features	Good Electrical Properties		
	Self Extinguishing		
Appearance	Natural Color		
Physical	Nominal Value	Unit	Test Method
Density	1.56	g/cm ³	ISO 1183
Molding Shrinkage	0.40 to 0.60	%	
Water Absorption (23°C, 24 hr)	1.0	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8500	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Yield	120	MPa	
Break	120	MPa	
Tensile Strain			ISO 527-2
Yield	2.5	%	
Break	2.5	%	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	6.5	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	45	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	203	°C	ISO 75-2/B
1.8 MPa, Unannealed	198	°C	ISO 75-2/A
Continuous Use Temperature ¹	120	°C	
Vicat Softening Temperature	218	°C	ISO 306/A120
Ball Pressure Test (165°C)	Pass		IEC 60695-10-2
Melting Temperature	222	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	400	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method

Flame Rating			UL 94
0.800 mm	V-0		
1.60 mm	V-0		
3.20 mm	V-0		
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (2.00 mm)	800	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	> 3.0	hr	
Processing (Melt) Temp	230 to 260	°C	
Mold Temperature	70.0 to 90.0	°C	
NOTE			
1.	Without Load		

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