

Polytron® A60N01

Polyamide 66

Polyram Ram-On Industries

Message:

60% LONG FIBER GLASS REINFORCED NATURAL NYLON 6.6 HEAT STABILIZED, FOR INJECTION.

General Information			
Filler / Reinforcement	Long Glass Fiber,60% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
RoHS Compliance	RoHS Compliant		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.70	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow	0.10 to 0.30	%	ASTM D955
--	0.10 to 0.30	%	ISO 2577
Water Absorption			
Saturation	3.4	%	ASTM D570
Saturation, 23°C	3.4	%	ISO 62
Equilibrium	1.0	%	ASTM D570
Equilibrium, 23°C, 50% RH	1.0	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	23000	MPa	ASTM D638, ISO 527-2
Tensile Strength (Yield)	250	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break)	1.2	%	ASTM D638, ISO 527-2
Flexural Modulus	20000	MPa	ASTM D790, ISO 178
Flexural Strength	400	MPa	ASTM D790, ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	30	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	110	kJ/m ²	ISO 179
Notched Izod Impact			
23°C	500	J/m	ASTM D256
23°C	30	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	253	°C	ASTM D648, ISO 75-2/A
Flammability	Nominal Value	Test Method	
Flame Rating (3.00 mm)	HB	UL 94	

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