

# Ferro PP LPP20BN46HB ALMOND

Polypropylene Copolymer

Ferro Corporation

Message:

Ferro PP LPP20BN46HB ALMOND is a Polypropylene Copolymer (PP Copolymer) material filled with 22% calcium carbonate. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding. Primary attribute of Ferro PP LPP20BN46HB ALMOND: Copolymer.

| General Information                       |                                        |                   |             |
|-------------------------------------------|----------------------------------------|-------------------|-------------|
| Filler / Reinforcement                    | Calcium Carbonate,22% Filler by Weight |                   |             |
| Features                                  | Copolymer                              |                   |             |
| Appearance                                | Almond                                 |                   |             |
| Forms                                     | Pellets                                |                   |             |
| Processing Method                         | Injection Molding                      |                   |             |
| Physical                                  | Nominal Value                          | Unit              | Test Method |
| Specific Gravity                          | 1.06                                   | g/cm <sup>3</sup> | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 16                                     | g/10 min          | ASTM D1238  |
| Molding Shrinkage                         |                                        |                   | ASTM D955   |
| Flow                                      | 1.5                                    | %                 |             |
| Across Flow                               | 1.7                                    | %                 |             |
| Mechanical                                | Nominal Value                          | Unit              | Test Method |
| Tensile Strength (23°C)                   | 23.4                                   | MPa               | ASTM D638   |
| Tensile Elongation (Break, 23°C)          | 80                                     | %                 | ASTM D638   |
| Flexural Modulus                          |                                        |                   | ASTM D790   |
| 1% Secant : 23°C                          | 1340                                   | MPa               |             |
| Tangent : 23°C                            | 1580                                   | MPa               |             |
| Flexural Strength (23°C)                  | 35.9                                   | MPa               | ASTM D790   |
| Impact                                    | Nominal Value                          | Unit              | Test Method |
| Notched Izod Impact (23°C)                | 64                                     | J/m               | ASTM D256   |
| Unnotched Izod Impact (23°C)              | 1300                                   | J/m               | ASTM D4812  |
| Gardner Impact (23°C)                     | 25.4                                   | J                 | ASTM D5420  |
| Thermal                                   | Nominal Value                          | Unit              | Test Method |
| Deflection Temperature Under Load         |                                        |                   | ASTM D648   |
| 0.45 MPa, Unannealed                      | 97.8                                   | °C                |             |
| 1.8 MPa, Unannealed                       | 57.2                                   | °C                |             |

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# Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

