

RTP 200H HS UV

Polyamide 66

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
Physical properties can be affected by pigments required to obtain color requested.
-Preliminary Product Data per RTP Co.-

General Information			
Additive	Impact modifier		
	heat stabilizer		
	UV stabilizer		
Features	Impact modification		
	Good UV resistance		
	Thermal Stability		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Available colors		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.08	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.5	%	ASTM D955
Water Absorption (23°C, 24 hr)	1.2	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	112		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2070	MPa	ASTM D638
Tensile Strength	51.7	MPa	ASTM D638
Tensile Elongation (Break)	60	%	ASTM D638
Flexural Modulus	1380	MPa	ASTM D790
Flexural Strength	62.1	MPa	ASTM D790
Compressive Strength	30.3	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	800	J/m	ASTM D256

Unnotched Izod Impact (3.18 mm)	1600	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	216	°C	ASTM D648
1.8 MPa, not annealed	71.1	°C	ASTM D648
CLTE - Flow	7.7E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.25	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength	20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.50		ASTM D150
Dissipation Factor (1 MHz)	0.010		ASTM D150
Arc Resistance	95.0	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, Values per RTP Company testing.)	HB		UL 94
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 18mil/in.			
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	20	%	
Rear Temperature	282 - 296	°C	
Middle Temperature	282 - 296	°C	
Front Temperature	282 - 296	°C	
Mold Temperature	65.6 - 107	°C	
Injection Pressure	103 - 138	MPa	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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