

PALFORM® R H 10

Acetal (POM) Homopolymer

pal plast GmbH

Message:

PALFORM® R H 10 is a polyoxymethylene (POM) homopolymer product. It can be processed by injection molding and is available in Europe. Typical application areas are: engineering/industrial accessories.

Features include:

flame retardant/rated flame

chemical resistance

high strength

high viscosity

Impact resistance

General Information			
Features	High strength		
	Solvent resistance		
	Impact resistance, high		
	Good chemical resistance		
	Fuel resistance		
	Viscosity, High		
Uses	Gear		
	Bearing		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.41	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	3.00	cm ³ /10min	ISO 1133
Water Absorption			ISO 62
Saturated, 23°C	0.80	%	ISO 62
Equilibrium, 23°C, 50% RH	0.18	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	3000	MPa	ISO 527-2/1A/1
Tensile Stress (Yield, 23°C)	69.5	MPa	ISO 527-2/1A/50
Tensile Strain (Yield, 23°C)	43	%	ISO 527-2/1A/50
Nominal Tensile Strain at Break (23°C)	23	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	14	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	159	°C	ISO 306/B50

Melting Temperature (DSC)	178	°C	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index (Solution A)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Additional Information			

Melt-Volume Flow Rate, ISO 1133, 190°C/2.16 kg: 2 to 4 cm³/10 minTensile Modulus, ISO 527, 23°C, 1 mm/min, Type A: 2900 to 3100 MPaTensile Stress at Yield, ISO 527, 23°C, 50 mm/min, Type A: 68 to 71 MPaTensile Strain at Yield, ISO 527, 23°C, 50 mm/min, Type A: 40 to 45 %Nominal Tensile Strain at Break, ISO 527, 23°C, 50 mm/min, Type A: 20 to 25 %Charpy Notched Impact, ISO 179, Type 1, Edgewise, Notch A, 23°C: 12 to 15 kJ/m²Vicat Softening Temperature, ISO 306, B50 (50°C/h 50N): 157 to 160 °CDensity, ISO 1183: 1.4 to 1.42 g/cm³Water Absorption, ISO 62, 23°C, Saturation: 0.7 to 0.9 %Moisture Absorption, ISO 62, 23°C, 50% RH: 0.15 to 0.2 %

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