

RTP 800 GB 30 TFE 10

Acetal (POM) Copolymer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass beads, 30% filler by weight		
Additive	PTFE lubricant (10%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.69	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.7	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.40	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	110		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3450	MPa	ASTM D638
Tensile Strength	31.0	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	3100	MPa	ASTM D790
Flexural Strength	55.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	43	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	320	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	160	°C	ASTM D648
1.8 MPa, not annealed	116	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method

Flame Rating (1.59 mm, RTP Tested)	HB	UL 94
Additional Information		
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 30mil/in.Tensile Elongation, ASTM D638: 10+%		
Injection	Nominal Value	Unit
Drying Temperature	121	°C
Drying Time	2.0	hr
Suggested Max Moisture	0.15	%
Suggested Max Regrind	20	%
Rear Temperature	191 - 210	°C
Middle Temperature	191 - 210	°C
Front Temperature	191 - 210	°C
Mold Temperature	93.3 - 121	°C
Injection Pressure	68.9 - 103	MPa
Back Pressure	0.172 - 0.345	MPa

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