IROGRAN® A 92 E 5670 FCM

Thermoplastic Polyurethane Elastomer (Polyester)

Huntsman Corporation

Message:

IROGRAN A 92 E 5670 FCM is a thermoplastic polyester polyurethane for melt calendering.

IROGRAN is part of the HUNTSMAN technical extrusion/injection molding product range and offers a specially designed, flexible material with a broad processing window.

IROGRAN A 92 E 5670 FCM is a food contact material.

PERFORMANCE FEATURES

High oil resistance

High production rate

Good melt flow

Easy coloring

Complies with FDA CFR 175.105 / 177.2600

APPLICATION

Cable jacketing

Tubing

Technical extrusion

General Information	
Features	Food Contact Acceptable
	Good Colorability
	Good Flexibility
	Good Flow
	Oil Resistant
Uses	Cable Jacketing
	Tubing
Agency Ratings	FDA 21 CFR 175.105
	FDA 21 CFR 177.2600
Forms	Pellets
Processing Method	Calendering
	Extrusion
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity ¹	1.20	g/cm³	ASTM D792, DIN 53479
Melt Mass-Flow Rate (MFR) (190°C/1	0.0		
kg)	62	g/10 min	
Molding Shrinkage - Flow (Injection			
Molded)	0.40	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240, DIN 53505

Abrasion 2	
Mechanical Nominal Value Unit Test Abrasion 2 20 mm² DIN 3 20 mm² DIN 3 20 mm² DIN 3 20 mm² DIN 3 Front Roll 32 170 "C Test Low 124 "C Test Calendar Temperature Profile 4 "C Test Front Roll (32rpm) 170 to 190 "C Test Rear Roll (27rpm) 170 to 190 "C Test Elastomers Nominal Value Unit Test Tensile Elongation 6 (Break, 0.635 mm) 36.0 MPa DIN 3 Test Strength 7 (0.635 mm) 83.0 N/m DIN 3 Test Strength 7 (0.635 mm) 83.0 N/m DIN 3 Compression Set 8 X X X 23°C, 24 hr 25 % X 70°C, 24 hr 40 % X Extrusion Nominal Value Un	
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