

DURANEX® CN5315N/B

Polybutylene Terephthalate + PET

Polyplastics Co., Ltd.

Message:

DURANEX®CN5315N/B is a polybutylene terephthalate + PET (PBT + PET) product, which contains a 15% glass fiber reinforced material. It can be processed by injection molding and is available in North America, Europe or the Asia-Pacific region.

Features include:

flame retardant/rated flame

Flame Retardant

General Information			
UL YellowCard	E213445-229167	E213445-229168	
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight		
Additive	Flame retardancy		
Features	Flame retardancy		
UL File Number	E213445		
Forms	Particle		
Processing Method	Injection molding		
Part Marking Code (ISO 11469)	>PBT+PET-GF15 FR(17)		
Physical	Nominal Value	Unit	Test Method
Density	1.50	g/cm ³	ISO 1183
Water Absorption (23°C, 24 hr)	0.20	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	103	MPa	ISO 527-2
Tensile Strain (Break)	2.3	%	ISO 527-2
Flexural Modulus	6900	MPa	ISO 178
Flexural Stress	166	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.9	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Linear thermal expansion coefficient			Internal method
Flow: 23 to 55°C	4.0E-5	cm/cm/°C	Internal method
Lateral: 23 to 55°C	8.0E-5	cm/cm/°C	Internal method
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength (3.00 mm)	20	kV/mm	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	120 - 140	°C	
Drying Time	3.0 - 5.0	hr	
Rear Temperature	250 - 270	°C	

Middle Temperature	250 - 270	°C
Front Temperature	250 - 270	°C
Mold Temperature	40 - 80	°C
Holding Pressure	60.0 - 100	MPa
Screw Speed	100 - 150	rpm

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Recommended distributors for this material

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