# **ELASTOSIL® RT 480**

## Silicone

Wacker Chemie AG

#### Message:

Silicone Rubber, RTV-2 Potting Compound, Electronics

| General Information |                                    |  |
|---------------------|------------------------------------|--|
| Uses                | Electrical/Electronic Applications |  |
| Processing Method   | Encapsulating                      |  |
|                     | Potting                            |  |

| Uncured Properties          | Nominal Value | Unit  | Test Method |
|-----------------------------|---------------|-------|-------------|
| Color                       | Grey, Light   |       |             |
| Density                     | 1.20          | g/cm³ | ISO 2781    |
| Viscosity                   |               |       |             |
|                             | 250           | Pa·s  | ISO 3219    |
|                             | 300 to 400    | Pa·s  | Brookfield  |
| Pot Life                    | 120           | min   |             |
| Cured Properties            | Nominal Value | Unit  | Test Method |
| Shore Hardness (Shore A)    | 55            |       | ISO 868     |
| Tensile Strength            | 4.50          | MPa   | ISO 37      |
| Tensile Elongation at Break | 170           | %     | ISO 37      |
| Tear Strength               | > 7.00        | kN/m  | ASTM D624B  |
| Linear Shrinkage            | 0.50          | %     |             |

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