

# NOVAREX® 7020R

Polycarbonate

Mitsubishi Engineering-Plastics Corp

## Message:

NOVAREX® 7020R is a Polycarbonate (PC) material. It is available in Asia Pacific. Primary attribute of NOVAREX® 7020R: High Flow.

| General Information                               |               |                        |             |
|---|---------------|------------------------|-------------|
| UL YellowCard                                     | E53664-243595 |                        |             |
| Features  | High Flow     |                        |             |
| Forms   | Pellets       |                        |             |
| Physical  | Nominal Value | Unit                   | Test Method |
| Density   | 1.20          | g/cm <sup>3</sup>      | ISO 1183    |
| Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)        | 18.0          | cm <sup>3</sup> /10min | ISO 1133    |
| Molding Shrinkage                                 |               |                        | ISO 294-4   |
| Across Flow                                       | 0.60          | %                      |             |
| Flow  | 0.60          | %                      |             |
| Mechanical  | Nominal Value | Unit                   | Test Method |
| Tensile Modulus                                   | 2400          | MPa                    | ISO 527-2   |
| Tensile Stress (Yield)                            | 62.0          | MPa                    | ISO 527-2   |
| Tensile Strain (Yield)                            | 6.6           | %                      | ISO 527-2   |
| Nominal Tensile Strain at Break                   | > 50          | %                      | ISO 527-2   |
| Flexural Modulus                                  | 2300          | MPa                    | ISO 178     |
| Flexural Stress                                   | 93.0          | MPa                    | ISO 178     |
| Impact  | Nominal Value | Unit                   | Test Method |
| Charpy Notched Impact Strength (23°C)             | 9.0           | kJ/m <sup>2</sup>      | ISO 179/1eA |
| Charpy Unnotched Impact Strength (23°C)           | No Break      |                        | ISO 179/1eU |
| Thermal   | Nominal Value | Unit                   | Test Method |
| Heat Deflection Temperature (1.8 MPa, Unannealed) | 123           | °C                     | ISO 75-2/A  |
| CLTE  |               |                        | ISO 11359-2 |
| Flow  | 6.5E-5        | cm/cm/°C               |             |
| Transverse  | 6.6E-5        | cm/cm/°C               |             |
| Electrical  | Nominal Value | Unit                   | Test Method |
| Surface Resistivity                               | > 1.0E+15     | ohms                   | IEC 60093   |
| Volume Resistivity                                | > 1.0E+15     | ohms · cm              | IEC 60093   |
| Electric Strength                                 | 17            | kV/mm                  | IEC 60243-1 |
| Relative Permittivity                             |               |                        | IEC 60250   |
| 100 Hz  | 3.10          |                        |             |
| 1 MHz   | 3.10          |                        |             |
| Dissipation Factor                                |               |                        | IEC 60250   |

|                                  |        |        |
|----------------------------------|--------|--------|
| 100 Hz                           | 6.0E-4 |        |
| 1 MHz                            | 9.0E-3 |        |
| Comparative Tracking Index (CTI) | PLC 2  | UL 746 |

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