

MAXATEL® AC90TFSi-BK

Acetal (POM) Copolymer

Pier One Polymers, Inc.

Message:

MAXATEL®AC90TFSi-BK is a polyoxymethylene (POM) copolymer material. This product is available in North America and is processed by injection molding.

MAXATEL®The main features of the AC90TFSi-BK are:

Copolymer

Lubrication

General Information			
Additive	PTFE silicone lubricant		
Features	Copolymer		
	Lubrication		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.48	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/1.05 kg)	7.0 - 10	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	46.9	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	35	%	ASTM D638
Flexural Modulus (23°C)	2070	MPa	ASTM D790
Flexural Strength (23°C)	65.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	54	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	99.0	°C	ASTM D648
Peak Melting Temperature	177	°C	ASTM D3418
Injection	Nominal Value	Unit	
Drying Temperature	79	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	195 - 215	°C	
Mold Temperature	40 - 60	°C	

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