

Vydyne® 66J NT0692

Polyamide 66

Ascend Performance Materials Operations LLC

Message:

Vydyne 66J NT0692 is a high-viscosity, heat-stabilized PA66 resin suitable for injection-molding and extrusion applications. It is available in natural color only. Vydyne 66J NT0692 resin offers high strength, rigidity and toughness over a broad range of demanding applications and good fluid resistance to a wide variety of chemicals, solvents and oils.

Typical Applications/End Uses:

Typical uses include packaging films, monofilaments, bristles, rods, tubing, sheet and extruded profiles.

General Information	
Additive	heat stabilizer
Features	Kosher certification
	Rigidity, high
	High strength
	Solvent resistance
	Good chemical resistance
	Gasoline resistance
	Oil resistance
	Thermal Stability
	Good toughness
	General
	Viscosity, High
Uses	Electrical/Electronic Applications
	Industrial application
	Fasteners
	Connector
	Shell
Agency Ratings	ASTM D 4066 PA0124
	ASTM D 6779 PA0124
	EC 1935/2004
	EU 2023/2006
	FDA 21 CFR 177.1500
	FED L-P-410A
	MIL M-20693B
	Europe 10/1/2011 12:00:00 AM
RoHS Compliance	RoHS compliance
Appearance	Natural color

Forms	Particle			
Processing Method	Blow film			
	Extrusion			

Physical	Dry	Conditioned	Unit	Test Method
Density	1.14	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Lateral flow: 23°C, 2.00mm	2.0	--	%	ISO 294-4
Traffic: 23°C, 2.00mm	2.1	--	%	ISO 294-4
Water Absorption				ISO 62
Saturated, 23°C	8.5	--	%	ISO 62
Equilibrium, 23°C, 50% RH	2.5	--	%	ISO 62

Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	2800	1800	MPa	ISO 527-2
Tensile Stress				ISO 527-2
Yield, 23°C	85.0	55.0	MPa	ISO 527-2
Fracture, 23°C	55.0	70.0	MPa	ISO 527-2
Tensile Strain (Yield, 23°C)	5.0	20	%	ISO 527-2
Nominal Tensile Strain at Break (23°C)	> 30	> 150	%	ISO 527-2
Flexural Modulus (23°C)	3100	900	MPa	ISO 178
Flexural Strength (23°C)	90.0	30.0	MPa	ISO 178
Poisson's Ratio	0.40	--		ISO 527-2

Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	6.0	6.0	kJ/m ²	ISO 179/1eA
23°C	6.0	25	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	No Break	No Break		ISO 179/1eU
23°C	No Break	No Break		ISO 179/1eU
Notched Izod Impact				ISO 180
-30°C	6.0	6.0	kJ/m ²	ISO 180
23°C	6.0	25	kJ/m ²	ISO 180

Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, not annealed	195	--	°C	ISO 75-2/B
1.8 MPa, not annealed	70.0	--	°C	ISO 75-2/A
Melting Temperature (DSC)	260	--	°C	ISO 3146

Linear thermal expansion coefficient				ISO 11359-2
Flow: 23 to 55°C, 2.00mm	1.0E-4	--	cm/cm/°C	ISO 11359-2
Lateral: 23 to 55°C, 2.00mm	1.0E-4	--	cm/cm/°C	ISO 11359-2
Extrusion	Dry	Unit		
Cylinder Zone 1 Temp.	270 - 295		°C	
Cylinder Zone 2 Temp.	270 - 295		°C	
Cylinder Zone 3 Temp.	270 - 295		°C	
Cylinder Zone 4 Temp.	270 - 295		°C	
Cylinder Zone 5 Temp.	270 - 295		°C	
Melt Temperature	270 - 295		°C	
Die Temperature	270 - 295		°C	
Extrusion instructions				

Recommended Extrusion Conditions: Melt Point: 260°C Melt Pressure: 3 to 17 MPa Blow Film Bath Temperature: 20°C to 80°C Chill Roll Temperature (Cast Film): 20°C to 80°C Screw Design: General Purpose or Barrier

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