

# TEREZ PA/ABS Blend 3610/5

Polyamide 6 + ABS  
TER HELL PLASTIC GMBH

Message:  
Impact resistant PA/ABS Blend with requirements well flow characteristics  
For all kind of injection molding parts with increased low-temperature impact strength

| General Information                      |                                   |          |             |
|------------------------------------------|-----------------------------------|----------|-------------|
| Features                                 | Good Flow                         |          |             |
|                                          | Good Impact Resistance            |          |             |
|                                          | Low Temperature Impact Resistance |          |             |
| Processing Method                        | Injection Molding                 |          |             |
| Physical                                 | Nominal Value                     | Unit     | Test Method |
| Density                                  | 1.08                              | g/cm³    | ISO 1183    |
| Melt Mass-Flow Rate (MFR) (260°C/5.0 kg) | 38                                | g/10 min | ISO 1133    |
| Mechanical                               | Nominal Value                     | Unit     | Test Method |
| Tensile Modulus                          | 2200                              | MPa      | ISO 527-2   |
| Tensile Strain (Break)                   | 4.0                               | %        | ISO 527-2   |
| Impact                                   | Nominal Value                     | Unit     | Test Method |
| Charpy Notched Impact Strength (23°C)    | 38                                | kJ/m²    | ISO 179/1eA |
| Charpy Unnotched Impact Strength (23°C)  | No Break                          |          | ISO 179/1eU |
| Thermal                                  | Nominal Value                     | Unit     | Test Method |
| Heat Deflection Temperature              |                                   |          |             |
| 0.45 MPa, Unannealed                     | 150                               | °C       | ISO 75-2/B  |
| 1.8 MPa, Unannealed                      | 62.0                              | °C       | ISO 75-2/A  |
| Vicat Softening Temperature              | 120                               | °C       | ISO 306/B50 |

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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