

Pibifor® K2 GF/20 NATURALE

Polybutylene Terephthalate

SO.F.TER. SPA

Message:

20% glass fiber reinforced, heat stabilized PBT grade

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.45	g/cm³	ASTM D792
Molding Shrinkage	0.70	%	Internal Method
Water Absorption			ISO 62
Saturation, 23°C	0.30	%	
Equilibrium, 23°C, 50% RH	0.20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7000	MPa	ASTM D638
Tensile Strength (Break)	115	MPa	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Flexural Modulus	6000	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	8.0	kJ/m²	ISO 179/1eA
Notched Izod Impact (23°C)	77	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	205	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	110	°C	
Drying Time	3.0	hr	
Rear Temperature	235	°C	
Middle Temperature	250	°C	
Front Temperature	260	°C	

Mold Temperature	70.0 to 100	°C
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