

POCAN® S 7020 000000

Polybutylene Terephthalate

LANXESS GmbH

Message:

PBT, non-reinforced, injection molding, Extrusion, flame retardant, improved impact strength

General Information			
UL YellowCard	E245249-474059		
Features	Impact resistance, good		
	Flame retardancy		
Agency Ratings	EC 1907/2006 (REACH)		
Processing Method	Extrusion		
	Injection molding		
Multi-Point Data	Viscosity vs. Shear Rate (ISO 11403-2)		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.38	g/cm³	ISO 1183
Apparent Density	0.80	g/cm³	ISO 60
Melt Volume-Flow Rate (MVR) (270°C/5.0 kg)	50.0	cm³/10min	ISO 1133
Molding Shrinkage			ISO 294-4
Vertical flow direction: 250°C, 2.00mm ¹	1.8	%	ISO 294-4
Vertical flow direction: 120°C, 2 hours, 2.00mm ²	0.40	%	ISO 294-4
Flow direction: 250°C, 2.00mm ³	1.8	%	ISO 294-4
Flow direction: 120°C, 2 hours, 2.00mm ⁴	0.40	%	ISO 294-4
Water Absorption			ISO 62
Saturated, 23°C	0.60	%	ISO 62
Equilibrium, 23°C, 50% RH	0.20	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness	120	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2300	MPa	ISO 527-2/1
Tensile Stress (Yield, 23°C)	45.0	MPa	ISO 527-2/50
Tensile Strain (Yield, 23°C)	4.5	%	ISO 527-2/50
Nominal Tensile Strain at Break (23°C)	> 15	%	ISO 527-2/50
Tensile Creep Modulus			ISO 899-1
1 hr	2300	MPa	ISO 899-1
1000 hr	1600	MPa	ISO 899-1
Flexural Modulus ⁵ (23°C)	2300	MPa	ISO 178/A

Flexural Stress ⁶			
3.5% strain	70.0	MPa	ISO 178/A
23°C	75.0	MPa	ISO 178
Flexural Strain at Flexural Strength (23°C) ⁷	5.3	%	
Halving Interval			IEC 60216
-- ⁸	5.3	°C	IEC 60216
-- ⁹	5.8	°C	IEC 60216
-- ¹⁰	5.8	°C	IEC 60216
Temperature index ¹¹			IEC 60216
Electric Strength	135		IEC 60216
Tensile Impact Strength	120		IEC 60216
Tensile Strength	135		IEC 60216
Electrolytical Corrosion	A 1		IEC 60426
ISO Shortname	PBT, GFHMPPR, 11-020; ISO 1043-PBT FR (17)		ISO 7792
Residual Moisture Content	0.0 - 0.020	%	Karl Fisher
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	< 10	kJ/m ²	ISO 179/1eA
23°C	< 10	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	110	kJ/m ²	ISO 179/1eU
23°C	No Break		ISO 179/1eU
Notched Izod Impact			ISO 180/1A
-40°C	< 10	kJ/m ²	ISO 180/1A
-30°C	< 10	kJ/m ²	ISO 180/1A
23°C	< 10	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength			ISO 180/1U
-30°C	65	kJ/m ²	ISO 180/1U
23°C	No Break		ISO 180/1U
Multi-Axial Instrumented Impact Peak Force (23°C)	80.0	N	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	125	°C	ISO 75-2/B
1.8 MPa, not annealed	65.0	°C	ISO 75-2/A
Vicat Softening Temperature	150	°C	ISO 306/B120
Ball Pressure Test (190°C)	Pass		IEC 60695-10-2
Melting Temperature ¹²	225	°C	ISO 11357-3
Linear thermal expansion coefficient			ISO 11359-2
Flow: 23 to 55°C	1.1E-4	cm/cm/°C	ISO 11359-2
Lateral: 23 to 55°C	1.1E-4	cm/cm/°C	ISO 11359-2
Thermal Conductivity (23°C)	0.25	W/m/K	ISO 8302

RTI Elec	125	°C	UL 746
RTI Imp	115	°C	UL 746
RTI	125	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity (23°C)	> 1.0E+17	ohms·cm	IEC 60093
Dielectric Strength (23°C, 1.00 mm)	23	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
23°C, 100 Hz	3.80		IEC 60250
23°C, 1 MHz	3.60		IEC 60250
Dissipation Factor			IEC 60250
23°C, 100 Hz	4.0E-3		IEC 60250
23°C, 1 MHz	0.024		IEC 60250
Comparative Tracking Index (Solution A)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-2		UL 94
1.50 mm	V-0		UL 94
Glow Wire Flammability Index (0.800 mm)	960	°C	IEC 60695-2-12
Oxygen Index ¹³	30	%	ISO 4589-2
Injection	Nominal Value	Unit	Test Method
Drying Temperature - Circulation Dryer	120	°C	
Drying Time - Circulation Dryer	4.0 - 8.0	hr	
Processing (Melt) Temp	240 - 260	°C	
Mold Temperature	80.0 - 100	°C	
NOTE			
1.	60x60x2; WZ 80°C; 600 Bar		
2.	60x60x2		
3.	60x60x2; WZ 80°C; 600 Bar		
4.	60x60x2		
5.	2.0 mm/min		
6.	2.0 mm/min		
7.	Pull Rate: 2 mm/min; 50% RH		
8.	Tensile Impact Strength		
9.	Electric Strength		
10.	Tensile Strength		
11.	20000 h		
12.	10°C/min		
13.	Procedure A		

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