

RTP 700 SI

High Density Polyethylene
RTP Company

Message:

Silicone Lubricated

General Information			
Additive	Silicone Lubricant		
Features	Lubricated		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.950	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.5 to 3.0	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1240	MPa	ASTM D638
Tensile Strength	19.0	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	1030	MPa	ASTM D790
Flexural Strength	20.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	96	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	1100	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	48.9	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14 to 1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	193 to 232	°C	
Mold Temperature	21.1 to 65.6	°C	
Injection Pressure	68.9 to 103	MPa	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

