Arlon® 55NT

Epoxy; Epoxide

Arlon-MED

Message:

55NT is an epoxy laminate and prepreg system, reinforced with a non-woven aramid substrate. This system combines compatibility with lead-free processing, using a hightemperature epoxy resin, with the low in-plane (x,y) expansion and outstanding dimensional stability of non-woven aramid reinforcement

General Information				
Filler / Reinforcement	Aramid Fiber			
Features	Good Dimensional Stability			
	Good Electrical Properties			
	Low (to None) Lead Content			
	Low Moisture Absorption			
Uses	Aircraft Applications			
	Electrical/Electronic Applications			
	Laminates			
	Military Applications			
RoHS Compliance	RoHS Compliant			
Forms	Sheet			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.38	g/cm³	ASTM D792A	
Water Absorption (24 hr)	0.30	%	Internal Method	
Decomposition Temperature			Internal Method	
5%	368	°C		
Initial	351	°C		
Peel Strength			Internal Method	
1	630.5	N/m		
²	630.5	N/m		
³	630.5	N/m		
Expansion Rate (50 to 260°C) ⁴	3.5	%	Internal Method	
T260	> 1.0	hr	Internal Method	
T288	> 1.0	hr	Internal Method	
T300	28.0	min	Internal Method	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	13800	МРа	Internal Method	
Tensile Strength	248	МРа	Internal Method	
Flexural Strength	262	МРа	Internal Method	
Thermal	Nominal Value	Unit	Test Method	

Glass Transition Temperature	170	°C	Internal Method
CLTE - Flow			
⁵	6.0E-6 to 9.0E-6	cm/cm/°C	Internal Method
< 160°C ⁶	9.9E-5	cm/cm/°C	Internal Method
> 160°C ⁷	2.6E-4	cm/cm/°C	Internal Method
Thermal Conductivity (100°C)	0.20	W/m/K	ASTM E1461
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			Internal Method
8	1.8E+14	ohms	
⁹	1.6E+15	ohms	
Volume Resistivity			Internal Method
10	2.3E+13	ohms·cm	
11	6.6E+13	ohms·cm	
Dielectric Strength	49	kV/mm	Internal Method
Dielectric Constant (1 MHz)	3.80		Internal Method
Dissipation Factor (1 MHz)	0.015		Internal Method
Arc Resistance	165	sec	Internal Method
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
NOTE			
1.	After Process Solutions		
2.	At Elevated Temperatures		
3.	After Thermal Stress		
4.	Z-axis		
5.	Y-axis		
6.	Z-axis		
7.	Z-axis		
8.	C96/35/90		
9.	E24/125		
10.	C96/35/90		
11.	E24/125		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

