Petrothene® Select GS710

Linear Low Density Polyethylene LyondellBasell Industries

Message:

The PETROTHENE SELECT series of resins are pelletized, high performance hexene, linear low density polyethylenes for applications requiring superior strength and toughness. These products offer significant improvements in mechanical properties and excellent additive homogeneity without sacrificing processability compared to conventional Hexene LLDPE materials. GS 710 exhibits superior processability compared to competitive High Performance Hexene LLDPE materials. Applications include trash and can liners, commercial and industrial packaging, as well as consumer packaging. The PETROTHENE SELECT series resins offer enhanced film strength, drawdown, toughness and heat seal strength.

General Information					
Features	hexene comonomer				
	Workability, good				
	Good stripping				
	Good strength	Good strength			
	Good heat sealability				
	Good toughness				
	Compliance of Food Exposure				
Uses	Packaging				
	Lining				
	Industrial application				
Agency Ratings	FDA 21 CFR 177.1520(c) 3.1	a			
Forms	Particle				
Processing Method	Film extrusion				
Physical	Nominal Value	Unit	Test Method		
Density	0.924	g/cm³	ASTM D1505		
Melt Mass-Flow Rate (MFR) (190°C/2.1		g, c	73111 21303		
kg)	1.0	g/10 min	ASTM D1238		
Films	Nominal Value	Unit	Test Method		
Film Thickness - Tested	25	μm			
secant modulus			ASTM D882		
1% secant, MD: 25 μm	193	MPa	ASTM D882		
1% secant, TD: 25 μm	200	MPa	ASTM D882		
Tensile Strength			ASTM D882		
MD: Break, 25 μm	55.2	MPa	ASTM D882		
TD: Break, 25 µm	41.4	MPa	ASTM D882		
Tensile Elongation			ASTM D882		
MD: Break, 25 μm	580	%	ASTM D882		
TD: Break, 25 µm	720	%	ASTM D882		
Dart Drop Impact (25 µm, Blown Film)	600	g	ASTM D1709A		

Elmendorf Tear Strength			ASTM D1922
MD : 25 μm	350	g	ASTM D1922
TD : 25 μm	580	g	ASTM D1922

Additional Information

Film properties taken from blown film produced on a blown film line equipped with an 8 in diameter die and 100 mil die gap, running at 150 lb/hr and 420°F melt temperature. Density of Base Resin, ASTM D1505: 0.915 g/cm³Density of Compound, ASTM D1505: 0.924 g/cm³

Extrusion	Nominal Value	Unit
Melt Temperature	204 - 232	°C

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

