Clearflex® H&T CHH 196

Linear Low Density Polyethylene

Versalis S.p.A.

Message:

Clearflex H&T CHH 196 is a hexene copolymer linear low density polyethylene (C6-LLDPE), with antioxidants, suitable for cast film extrusion. Stretch films manufactured with Clearflex H&T CHH 196 have outstanding fracture mechanical properties, mainly Elmendorf tear strength along machine direction (MD) and puncture resistance. Moreover, the holding force is the key property of these films when used in automatic wrapping machines. Main Applications

Clearflex H&T CHH 196 is recommended for production of super-power stretch films. Its properties, especially in terms of holding force and puncture resistance, make Clearflex H&T CHH 196 the ideal choice for packaging goods of irregular shape and for applications requiring a superior mechanical strength.

Additive Antioxidation Features hexene comonomer Perforation resistance Antioxidation Antioxidation Good tear strength Good tear strength Good tear strength Compliance of Food Exposure Films Stretch winding Stretch winding cast film Stretch winding Forms Particle Processing Method Cast film Physion Nominal Value Uhit Test Method Methas:Flow Rate (MFR) (190°C/2.16 yolf Kg) 1.9 g/10 min Films Storesth Methas:Flow Rate (MFR) (190°C/2.16 yolf Kg) 0.50 Test Method Cefficient of Friction (Dynamic, Cast Film >0.50 Films Storesth Storesth Films Storesth Storesth Films 0.50 Test Method Cefficient of Friction (Dynamic, Cast Film >0.50 Test Method Films Storesth Storesth Films Nominal Value Unit Test Method Cefficient of Friction (Dynamic, Cast Film >0.50 Test Method Films Storesth Storesth Storesth Test Me	General Information			
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	1% sectioning, TD: 23 µm, cast film	140	MPa	ISO 527-3
MD: yield, 23 μm, cast film 8.00 MPa ISO 527-3	Tensile Stress			ISO 527-3
	MD: yield, 23 µm, cast film	8.00	MPa	ISO 527-3

TD: yield, 23 µm, cast film	9.00	MPa	ISO 527-3
MD: fracture, 23 µm, casting film	40.0	MPa	ISO 527-3
TD: fracture, 23 µm, casting film	32.0	MPa	ISO 527-3
Tensile Elongation			ISO 527-3
MD: fracture, 23 µm, casting film	600	%	ISO 527-3
TD: fracture, 23 μ m, casting film	800	%	ISO 527-3
Dart Drop Impact (23 µm, Cast Film)	330	g	ISO 7765-1/A
Elmendorf Tear Strength ¹			ISO 6383-2
MD : 23.0 µm	130.0	kN/m	ISO 6383-2
TD : 23.0 μm	240.0	kN/m	ISO 6383-2
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -70.0	°C	ASTM D746
Vicat Softening Temperature	95.0	°C	ISO 306/A
Melting Temperature	123	°C	Internal method
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 23.0 µm, Cast Film)	92		ASTM D2457
Haze (23.0 µm, Cast Film)	2.5	%	ISO 14782
Extrusion	Nominal Value	Unit	
Melt Temperature	220 - 270	°C	
NOTE			
1.	Cast Film		

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