# Quadrant EPP Nylatron® MC® 907

### Polyamide 6

## **Quadrant Engineering Plastic Products**

#### Message:

Quadrant EPP Nylatron® MC® 907 is a Polyamide 6 (Nylon 6) product. It can be processed by casting and is available in North America. Typical application: Food Contact Applications. Characteristics include: Flame Rated Chemical Resistant

General Information			
Features	Hydrocarbon Resistant		
	Machinable		
Agency Ratings	FDA Unspecified Rating		
Processing Method	Casting		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.15	g/cm³	ASTM D792
Water Absorption			ASTM D570
24 hr	0.60	%	
Saturation	7.0	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	85		
R-Scale	115		
Durometer Hardness (Shore D)	85		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2760	MPa	ASTM D638
Tensile Strength (Ultimate)	82.7	MPa	ASTM D638
Tensile Elongation (Break)	20	%	ASTM D638
Flexural Modulus	3450	MPa	ASTM D790
Flexural Strength (Yield)	110	MPa	ASTM D790
Compressive Modulus	2760	MPa	ASTM D695
Compressive Strength (10% Strain)	103	MPa	ASTM D695
Shear Strength	75.8	MPa	ASTM D732
Coefficient of Friction (vs. Steel - Static)	0.20		Internal Method
Wear Factor	200	10^-8 mm³/N·m	ASTM D3702
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	21	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	93.3	°C	ASTM D648

Maximum Use Temperature - Long Term, Air	93	°C	
Limiting Pressure Velocity <sup>1</sup>	0.105	MPa·m/s	Internal Method
Peak Crystallization Temperature (DSC)	216	°C	ASTM D3418
CLTE - Flow <sup>2</sup> (-40 to 149°C)	9.0E-5	cm/cm/°C	ASTM E831
Thermal Conductivity	0.25	W/m/K	ASTM F433
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity <sup>3</sup>	> 1.0E+13	ohms	Internal Method
Dielectric Strength <sup>4</sup>	20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.70		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.18 mm, Estimated Rating)	НВ		UL 94
NOTE			
1.	4:1 safety factor		
2.	68°F		
3.	EOS/ESD S11.11		
4.	Method A (Short-Time)		

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