

Grilon® BG-25 S

Polyamide 6
EMS-GRIVORY

Message:

Grilon® BG-25 S is a Polyamide 6 (Nylon 6) material filled with 25% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.

Important attributes of Grilon® BG-25 S are:

Flame Rated

RoHS Compliant

Good Aesthetics

Typical applications include:

Automotive

Appliances

Electrical/Electronic Applications

General Information				
UL YellowCard		E53898-243850		
Filler / Reinforcement		Glass Fiber,25% Filler by Weight		
Features		Good Surface Finish		
Uses		Appliance Components		
		Automotive Applications		
		Automotive Interior Parts		
		Electrical/Electronic Applications		
RoHS Compliance		RoHS Compliant		
Forms		Granules		
Processing Method		Injection Molding		
Multi-Point Data		Shear Modulus vs. Temperature (ISO 11403-1)		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.31	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	0.50	--	%	
Flow	0.10	--	%	
Water Absorption				ISO 62
Saturation, 23°C	7.0	--	%	
Equilibrium, 23°C, 50% RH	2.0	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	185	90.0	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	8500	4800	MPa	ISO 527-2
Tensile Stress (Break)	165	90.0	MPa	ISO 527-2
Tensile Strain (Break)	3.0	8.0	%	ISO 527-2

Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	9.0	9.0	kJ/m ²	
23°C	10	20	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	70	70	kJ/m ²	
23°C	85	85	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
1.8 MPa, Unannealed	205	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	125	--	°C	ISO 75-2/C
Continuous Use Temperature				Internal Method
-- ¹	90.0 to 110	--	°C	
-- ²	160	--	°C	
Melting Temperature ³	222	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	2.5E-5	--	cm/cm/°C	
Transverse	8.0E-5	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+14	1.0E+13	ohms·cm	IEC 60093
Electric Strength	30	29	kV/mm	IEC 60243-1
Comparative Tracking Index	--	575	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method
ISO Type	PA 6, MHR, 14-090, GF25	--		ISO 1874
NOTE				
1.	Long Term			
2.	Short Term			
3.	10°C/min			

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