

Nycal™ 1820T1H Bk-1

Polyamide 6
Technical Polymers, LLC

Message:

Nycal™ 1820T1H Bk-1 is a Polyamide 6 (Nylon 6) material. It is available in North America for injection molding.
Important attributes of Nycal™ 1820T1H Bk-1 are:
Flame Rated
Heat Stabilizer
Impact Modified

General Information			
Additive	Heat Stabilizer		
	Impact Modifier		
Features	Heat Stabilized		
	Impact Modified		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.09	g/cm ³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	58.6	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	> 25	%	ASTM D638
Flexural Modulus (23°C)	2210	MPa	ASTM D790
Flexural Strength (23°C)	82.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	130	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	166	°C	
1.8 MPa, Unannealed	60.0	°C	
Peak Melting Temperature	220	°C	ASTM D3418
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+14	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	73.9 to 79.4	°C	
Drying Time	3.0 to 4.0	hr	

Processing (Melt) Temp	243 to 277	°C
Mold Temperature	37.8 to 93.3	°C

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

