

VITAMIDE® BR36BK6613

Polyamide 6
Jackdaw Polymers

Message:

VITAMIDE® BR36BK6613 is a Polyamide 6 (Nylon 6) product filled with 30% glass fiber. It is available in Europe. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.35	g/cm³	ASTM D792, ISO 1183
Water Absorption (23°C, 24 hr)	2.0	%	ASTM D570, ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	130	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break)	4.0	%	ASTM D638, ISO 527-2
Flexural Modulus	6500	MPa	ASTM D790, ISO 178
Flexural Stress			
--	200	MPa	ISO 178
Break	200	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	13	kJ/m²	ISO 179
Charpy Unnotched Impact Strength	55	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	215	°C	ASTM D648, ISO 75-2/B
1.8 MPa, Unannealed	206	°C	ASTM D648, ISO 75-2/A
Melting Temperature	218	°C	ISO 1218, ASTM D2117
CLTE - Flow	3.2E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+14	ohms·cm	ASTM D257, IEC 60093
Dielectric Strength	40	kV/mm	ASTM D149, IEC 60243-1
Comparative Tracking Index (Solution A)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

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