

Chemlon® 120 G

Polyamide 66

Teknor Apex Company (Chem Polymer)

Message:

Chemlon® 120 G is a Polyamide 66 (Nylon 66) material filled with 20% glass fiber. It is available in Asia Pacific, Europe, or North America for injection molding. Primary attribute of Chemlon® 120 G: Flame Rated.

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.26	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.30 to 0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	127	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	2.5	%	
Break	2.5	%	
Flexural Modulus	5500	MPa	ASTM D790
Flexural Strength	189	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	65	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	227	°C	ASTM D648
Melting Temperature	257	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257
Dielectric Strength (3.00 mm)	18	kV/mm	ASTM D149
Comparative Tracking Index (CTI)	600	V	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.810 mm)	HB		UL 94
Oxygen Index	25	%	ASTM D2863
FMVSS Flammability	PASSES		FMVSS 302
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Suggested Max Moisture	0.20	%	
Rear Temperature	241 to 257	°C	
Middle Temperature	257 to 271	°C	
Front Temperature	263 to 280	°C	

Nozzle Temperature	263 to 282	°C
Processing (Melt) Temp	263 to 282	°C

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Recommended distributors for this material

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