## TEKALOY™ G70A4

Polycarbonate + ABS

Mando Advanced Materials Co., Ltd.

## Message:

 ${\sf TEKALOY^{\sf TM}\ G70A4\ is\ a\ Polycarbonate\ +\ ABS\ (PC+ABS)\ product.\ It\ is\ available\ in\ Asia\ Pacific.}$ 

Characteristics include:

Flame Rated

Impact Resistant

General Information			
Features	Low Temperature Impact Resistance		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm³	ASTM D792
Molding Shrinkage <sup>1</sup>			ASTM D955
Flow	0.60	%	
Across Flow	0.60	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	58.8	MPa	ASTM D638
Tensile Elongation (Break)	> 100	%	ASTM D638
Flexural Modulus	2110	MPa	ASTM D790
Flexural Strength	76.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	640	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	113	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	220 to 290	°C	
Mold Temperature	60.0 to 90.0	°C	
NOTE			

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60°C Mold Temperature

## Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519 Phone: +86 13424755533

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Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

