

TARFLON™ #2500

Polycarbonate
Idemitsu Kosan Co., Ltd.

Message:

Grades
Standard: A2500
Superior mold-release: R2500
Superior mold-release, Ice color: IR2500
Weather resistance: V2500
Weather resistance, Superior mold-release: V2500R

General Information			
Features	General Purpose		
	Good Weather Resistance		
	Medium Viscosity		
Uses	General Purpose		
UL File Number	E48268		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	8.00	cm ³ /10min	ISO 1133
Spiral Flow	12.0	cm	Internal Method
Molding Shrinkage			Internal Method
Across Flow : 2.00 mm	0.50 to 0.70	%	
Flow : 2.00 mm	0.50 to 0.70	%	
Water Absorption ¹ (Equilibrium, 23°C, 50% RH)	0.23	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ISO 2039-2
M-Scale	50		
R-Scale	120		
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	65.0	MPa	ISO 527-2
Nominal Tensile Strain at Break	90	%	ISO 527-2
Flexural Modulus	2200	MPa	ISO 178
Flexural Stress	90.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	80	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	130	°C	ISO 75-2/A

CLTE - Flow	6.5E-5	cm/cm/°C	ISO 11359-2
RTI Elec (1.50 mm)	130	°C	UL 746
RTI Imp (1.50 mm)	125	°C	UL 746
RTI Str (1.50 mm)	130	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms·cm	ASTM D257
Electric Strength	30	kV/mm	IEC 60243-1
Dielectric Constant (1 MHz)	2.85		IEC 60250
Dissipation Factor (1 MHz)	9.2E-3		IEC 60250
Arc Resistance	PLC 6		ASTM D495
Comparative Tracking Index (CTI)	PLC 2		UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.400 to 1.80 mm)	V-2		UL 94
Optical	Nominal Value	Unit	Test Method
Transmittance	85.0 to 89.0	%	ISO 13468-1
Additional Information	Nominal Value		
ISO Shortname	>PC<		
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	5.0 to 8.0	hr	
Rear Temperature	260 to 300	°C	
Middle Temperature	260 to 300	°C	
Front Temperature	260 to 300	°C	
Mold Temperature	80.0 to 120	°C	
NOTE			
1.	24h		

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