

SAXAMID™ 226F4RY01

Polyamide 66

SAX Polymers

Message:

SAXAMID 226F4RY01 is a polyamide 6.6 injection-molding-grade reinforced with 20 % glass fibres. This grade is equipped with a halogeneous-free flame retardant.

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
	Halogen Free		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.31	g/cm ³	ISO 1183
Viscosity Number (H2SO4 (Sulphuric Acid))	150	cm ³ /g	ISO 307
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8300	MPa	ISO 527-2/1
Tensile Stress (Break)	118	MPa	ISO 527-2/5
Tensile Strain (Break)	2.5	%	ISO 527-2/5
Flexural Modulus ¹	6700	MPa	ISO 178
Flexural Stress ²	180	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	5.5	kJ/m ²	
23°C	7.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	46	kJ/m ²	
23°C	57	kJ/m ²	
Notched Izod Impact Strength			ISO 180/1A
-30°C	6.5	kJ/m ²	
23°C	7.0	kJ/m ²	
Unnotched Izod Impact Strength			ISO 180/1U
-30°C	39	kJ/m ²	
23°C	45	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ³ (1.8 MPa, Unannealed, 60.0 mm Span)	239	°C	ISO 75-2/A
Vicat Softening Temperature	248	°C	ISO 306/B120

Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index (Solution A)	> 600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm)	V-0		UL 94
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (1.00 mm)	750	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 6.0	hr	
Suggested Max Moisture	0.20	%	
Processing (Melt) Temp	280 to 295	°C	
Mold Temperature	70.0 to 90.0	°C	
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		
3.	80*10*4mm		

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