

POLYabs HH0

Acrylonitrile Butadiene Styrene
Polykemi AB

Message:

Extra heat resistant

General Information			
UL YellowCard	E122538-221288		
Features	High Heat Resistance		
UL File Number	E122538		
Physical	Nominal Value	Unit	Test Method
Density	1.06	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/5.0 kg)	5.0	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.60 to 0.80	%	
Flow	0.60 to 0.80	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	48.0	MPa	ISO 527-2
Tensile Strain (Yield)	6.0	%	ISO 527-2
Flexural Modulus (23°C)	2500	MPa	ISO 178
Flexural Stress	85.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	8.0	kJ/m ²	
23°C	11	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	104	°C	ISO 75-2/B
1.8 MPa, Unannealed	90.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	134	°C	ISO 306/A50
--	115	°C	ISO 306/B50
Flammability	Nominal Value	Test Method	
Flame Rating (1.60 mm)	HB	UL 94	
NOTE			

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