

# ALCOM® PA66 910/1.3 CF5 GF25

Polyamide 66  
ALBIS PLASTIC GmbH

Message:

ALCOM®PA66 910/1.3 CF5 GF25 is a polyamide 66 (nylon 66) product, which contains 25% glass fiber reinforced materials and 5.0% carbon fiber reinforced materials. It can be processed by injection molding and is available in North America, Europe or the Asia-Pacific region. ALCOM®The application fields of PA66 910/1.3 CF5 GF25 include engineering/industrial accessories and automobile industry.

Features include:

- Comply with REACH standard
- ROHS certification
- Conductivity
- High stiffness
- heat stabilizer

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 25% filler by weight		
	Carbon fiber reinforced material, 5.0% filler by weight		
Additive	heat stabilizer		
Features	Conductivity		
	Rigidity, high		
	Thermal Stability		
Uses	Machine/mechanical parts		
	Application in Automobile Field		
	Bearing		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.37	g/cm <sup>3</sup>	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	12400	MPa	ISO 527-2
Tensile Stress (Break)	200	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Flexural Modulus	11400	MPa	ISO 178
Flexural Stress	280	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	8.0	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Unnotched Impact Strength	60	kJ/m <sup>2</sup>	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method

Heat Deflection Temperature (1.8 MPa, Unannealed)	250	°C	ISO 75-2/A
Vicat Softening Temperature	255	°C	ISO 306/B50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	< 4.0E+3	ohms	IEC 60093
Injection	Nominal Value	Unit	
Drying Temperature - Desiccant Dryer	80	°C	
Drying Time - Desiccant Dryer	2.0 - 12	hr	
Processing (Melt) Temp	280 - 300	°C	
Mold Temperature	80 - 120	°C	

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#### Recommended distributors for this material

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