

RTP 385 TFE 10 SI 2

Polycarbonate
RTP Company

Message:
Carbon Fiber - PTFE Lubricated - Silicone Lubricated

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 30% filler by weight		
Additive	PTFE lubricant (10%)		
	Silicone lubricant (2%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.39	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.050 - 0.15	%	ASTM D955
Moisture Content	0.020	%	
Primary Additive	30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	17200	MPa	ASTM D638
Tensile Strength	138	MPa	ASTM D638
Tensile Elongation (Yield)	1.5 - 3.0	%	ASTM D638
Flexural Modulus	16500	MPa	ASTM D790
Flexural Strength	207	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	120	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	530	J/m	ASTM D4812
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	288 - 316	°C	
Mold Temperature	82.2 - 121	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			
Desiccant Type Dryer Required.			

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

