

# RTP 1803A

Polycarbonate + Acrylic (PMMA)

RTP Company

## Message:

Warning: The status of this material is 'Commercial: Limited Issue'  
The data for this material has not been recently verified.  
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.31	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.20	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.017	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6890	MPa	ASTM D638
Tensile Strength	89.6	MPa	ASTM D638
Tensile Elongation (Break)	2.6	%	ASTM D638
Flexural Modulus	5860	MPa	ASTM D790
Flexural Strength	131	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	96	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	480	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	129	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	HB		UL 94
Additional Information			
The value listed as UL 94, was tested in accordance with RTP Company Testing.Molding Shrinkage, ASTM D955, .25in thick: .003in/in			
Injection	Nominal Value	Unit	
Rear Temperature	232 - 271	°C	
Middle Temperature	232 - 271	°C	

Front Temperature	232 - 271	°C
Mold Temperature	65.6 - 104	°C
Injection Pressure	68.9 - 103	MPa

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Recommended distributors for this material

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